

9429999	KIT HEAD REPLACEMENT OL195	
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Remove nut sending pipe
Wrench 19mm





Untighten the 4 cyl head screw
Wrench 10mm + CHC key 5mm



Unscrew the 4 screw
Screw driver +CHC key 5mm



(For faster operation)



Remove cylinder head set and clean top surface
Cutter





Unscrew the rod cover
Star type key



Remove the rod cover
Keep the piston ring
Change only if required



Reassemble the new cover
Star type key + loctite



Assemble the cylinder head set



Tight the 4 screws

Key CHC 5mm + wrench 10mm

Cross when tight



Remove elbow from previous cyl head

Wrench 12mm





Reassemble elbow on new cyl head

Wrench 12mm

+ loctite



Retighten the nut of sending pipe

Wrench 19mm



← Valve plate





B



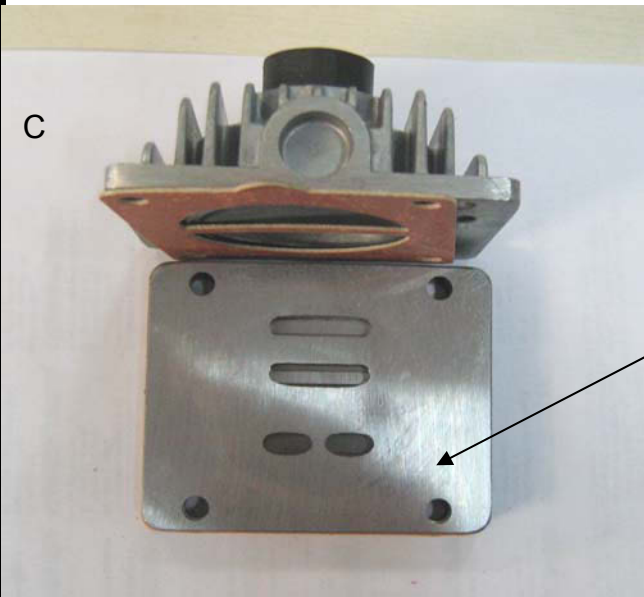
Front side

Rigth position
of the valve p

NO!

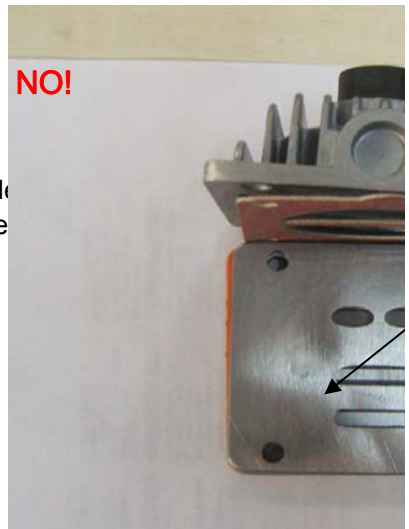


C



Must be under
the filter side

NO!



WARNING:

The KIT PN:9429999 must be assembled as showed in figure A,B,C



