Remove nut sending pipe
Wrench 19mm
Untighten the 4 cyl head screw
Wrench 10mm + CHC key 5mm

Unscrew the 4 screw
Screw driver +CHC key 5mm
(For faster operation)
Remove cylinder head set and clean top surface
Cutter
Unscrew the rod cover
   Star type key

Remove the rod cover
   Keep the piston ring
   Change only if required

Reassemble the new cover
   Star type key + loctite

Assemble the cylinder head set
Tight the 4 screws
Key CHC 5mm + wrench 10mm
Cross when tight

Remove elbow from previous cyl head
Wrench 12mm
Reassemble elbow on new cyl head
Wrench 12mm
+ loctite

Retigh the nut of sending pipe
Wrench 19mm
WARNING:
The KIT PN:9429999 must be assembled as showed in figure A,B,C